

Work Order ID 164532

Thursday, July 20, 2017 10:12:09 AM

164532

Page 1

Item ID: D2182B032 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Rubber Cushion Black 3.2" Long
 Start Date: 7/20/2017 Start Qty: 16.00 ***16*** Cust Item ID:
 Required Date: 7/21/2017 Req'd Qty: 16.00 ***16*** Customer:
 Reference:

Approvals: Process Plan: DAS 21 Date: JUL 20 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D2182	D	

JUL 20 2017

100	Packaging	0.00							
100	Memo	0.00							
Packaging	Cut as per dwg								

16 DAS 3 89

110	QC6- All purchased or subcontracted products	0.00							
110	Memo	0.00							
QC									
Quality Control									

16 DAS 38 9-89
JUL 20 2017

120	Identify as per dwg & Stock Location: <u>Sold</u>	0.00							
120	Memo	0.00							
Packaging									
Packaging									

16 DAS 6 9-89
JUL 20 2017

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Item ID:	D2182B032	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:						
Item Name:	Rubber Cushion Black 3.2" Long				Stop	*NS2*
Start Date:	7/20/2017	Start Qty: 16.00	*16*	Cust Item ID:		
Required Date:	7/21/2017	Req'd Qty: 16.00	*16*	Customer:		
Reference:						

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130						DAS			
QC	Memo	0.00				21		JUL 20 2017	
Quality Control						9-89			

DAS
21 JUL 20 2017
9-59

Picklist Print

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Work Order ID: 164532

164532

Parent Item: D2182B032

D2182B032

Parent Item Name: Rubber Cushion Black 3.2" Long

Start Date: 7/20/2017

Required Date: 7/21/2017

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP: A 01.07.19New Issue SM
per revC DD verf:EC

IPP Rev:B 10.11.02 as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2182B		Manufactured	No			100	f	12.9150	0.275	4.4			
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D2182B

Rubber Cushion - Black (\$Per Foot)

DAS

6

g.88

JUL 20 2017

Location

Loc Qty

Loc Code

ST411

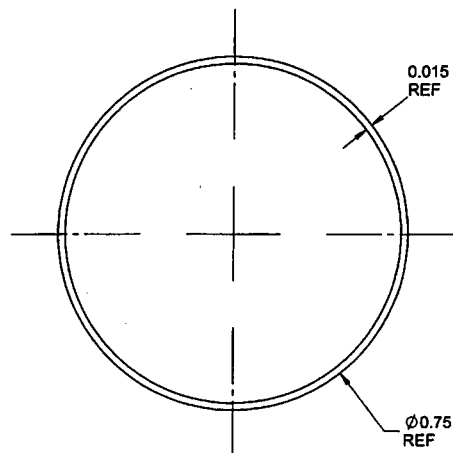
12.915

135093

12.915

16

SPECIFICATION CONTROL DRAWING

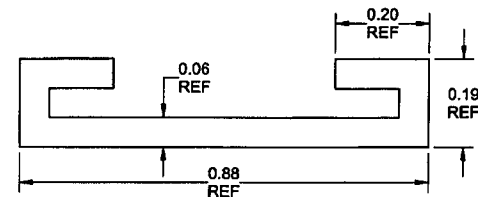


D2182-050 HEAT SHRINK

LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 164532 MJS
12-05-20



W-WHITE
B-BLACK

D2182W050 RUBBER CUSHION

LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

NOTES:

- 1) MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3085
OR
SANTOPRENE 121-67W175
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6 AND 6.7
- 7) WEIGHT: 0.0 lbs

NOTES:

- 1) MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6 AND 6.7
- 7) WEIGHT: 0.0 lbs

D	UPDATE SHEET FORMAT TO CURRENT STANDARD, ADD STANDARD NOTES, ADJUSTED TOLERANCES, ADD ALTERNATE MATERIAL FOR RUBBER CUSHION	HS	17.04.28
C	ADD HEAT SHRINK	KE	97.05.14
B	ADD MATERIAL SPECIFICATION	KE	97.04.07
A	NEW ISSUE	KE	95.01.06
REV.	DESCRIPTION	BY	DATE
DESIGN	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	LL	D2182	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	RUBBER CUSHION	NTS
DATE	17.04.28	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED
2017-05-08
ECN 17-565

APPROVED